

**Garant**

**Indexable insert for turning CC.T 09T304, for medium machining, Grade: HB7120-1**

**Order data**

Order number	260150 HB7120-1
GTIN	4045197817198
Item class	21G

**Technical description**

Main application	M
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7120-1
Cutting speed $v_c$ main application	80 - 260 m/min
Feed $f$	0.1 - 0.4 mm/rev.
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide

ISO code indexable insert	CCMT 09T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning